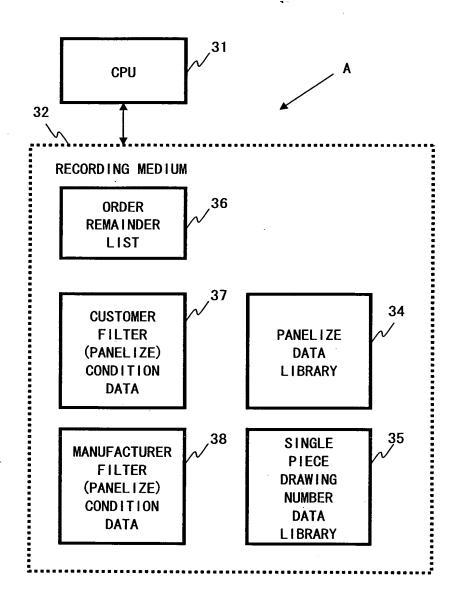


FIG. 3





F1G. 7

PREDETERMINED MANUFACTURING BLOCK

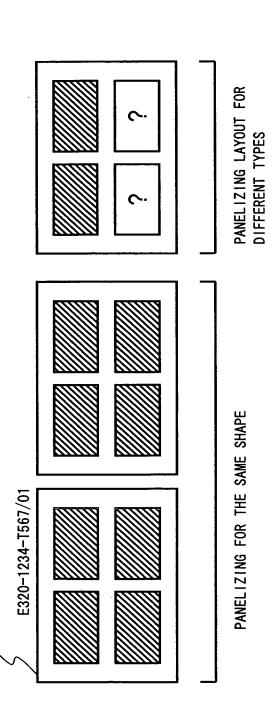




FIG. 8

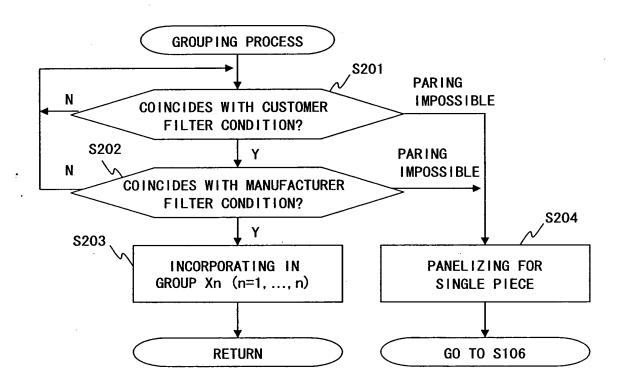




FIG. 10

